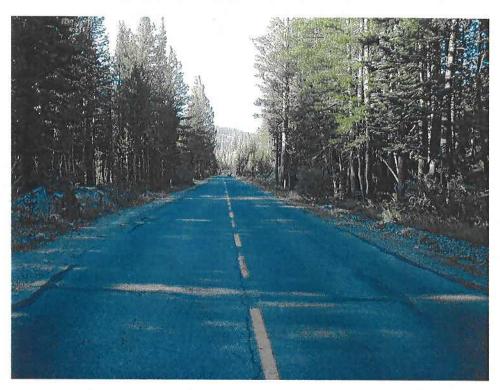
Return 50 Bernardo

CA PFH 81-1(1)

Inyo National Forest, Mono County, California



FINAL PAVEMENT REPORT April 14, 2004

Report by:
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Project No. 23-077

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> <u>Distribution:</u> FHWA (2) Carter & Burgess, Inc. (1)

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1. INTRODUCTION

The Lake Mary Road project is a 2.7-mile two-lane roadway between the Horseshoe Lake parking area and the Twin Lakes Loop Road in the Inyo National Forest just west of Mammoth Lakes, California (Figure 1). Mammoth Lakes is approximately 168 miles south of Reno, Nevada. The Federal Highway Administration (FHWA) is performing project development activities for the repair, restoration and rehabilitation (3R) of Lake Mary Road.

The road is currently a 22-foot wide double lane road without paved shoulders in poor condition. Maintenance costs and time are becoming prohibitive for this road segment. There are four likely rehabilitation alternatives: (1) full-depth recycling, re-compacting and overlaying, (2) removing the existing pavement, importing new base and overlaying, (3) removing the existing pavement and placing full depth asphalt on natural materials, and (4) milling the top 2 inches of the existing asphalt and overlaying 2 inches of HACP. The pavement investigation was designed and performed with the intent of evaluating the rehabilitation alternatives. Additionally, potential roadway bench widening options were evaluated.

2. INVESTIGATION

Fieldwork

In October 2003, a pavement and subgrade soil investigation was completed along Lake Mary Road. Seven exploratory boreholes were drilled in the roadway to investigate pavement conditions and thicknesses. Locations of the borings are illustrated in Figures 1 through 5. The boreholes ranged from 2.5 to 10.5 feet deep and were located approximately 0.4 to 0.5 mile between boreholes. Boring logs are provided in Appendix B. Graphic diagrams of materials encountered with depth are illustrated in Figures 2 through 5. It should be noted that although the vertical scale in the graphic diagrams is accurate, the borehole elevations have not been estimated. The boreholes were drilled with a truck-mounted rotary drill and 4-inch diameter solid stem augers. Samples were collected from both standard penetration tests (SPT) and bulk cuttings. Each borehole was backfilled with cuttings and cold patched.

Six additional pavement cores were collected between the borehole locations. The cores were collected with a water flushed 6-inch diameter core barrel.

A test pit was excavated near MP 1.4 (see Appendix C, Photo 8). A total of 100 lbs of pavement, base and sub-base bulk samples were collected. The excavation was backfilled with imported structural fill and cold patched.

A pavement distress survey was performed in accordance with SHRP-P-338 "Distress Identification Manual for the Long-Term Pavement Performance Project".

Laboratory Testing

All samples were shipped to Denver in sealed 5-gallon plastic buckets. Laboratory index and strength tests have been performed on SPT and bulk samples of base, fill and native soils. Index testing was performed at the Yeh and Associates, Inc. laboratory and the R-value testing was performed at Professional Service Industries, Inc. (PSI), both AASHTO accredited laboratories. The tests performed and the standards followed are given in Table 1.

Table 1. Laboratory test standards.

Test	Standard
Gradation analysis	AASHTO T27
Atterberg Limits	AASHTO T89 and T90
Moisture Content	AASHTO T265
Classification	AASHTO M145 and ASTM D2487
R-value	AASHTO T190
pH	AASHTO T289
Soluble Sulfate Content	AASHTO T290

3. EXISTING CONDITIONS

Climate

Mammoth Lakes has a semi arid mountain climate that is unusually mild for an alpine region. Average temperature highs in the winter are in the 30's; and in the summer, the upper 70's. Average winter lows are in the teens; and in the summer, the 40's. Fall in the Eastern Sierra is typified by a change in color in the deciduous flora, with Mammoth's first freeze usually occurring by late September. Relevant climate statistics are given in Table 2.

Table 2. Climate statistics.

	Monthly Range	Annual
Average maximum temperature (°F)	53.8-97.2	73.9
Average minimum temperature (°F)	21.7-55.9	37.8
Average temperature (°F)	37.8-76.6	55.9
Average rainfall (inches)	.1-1.0	5.4

Source: worldclimate.com

Existing Roadway Template

The existing roadway width varies from 22 to 24 feet wide. Unpaved shoulder widths outside of pavement are generally three to ten feet wide. The existing embankment sections are generally able to support the desired width of 26 feet paved roadway and 32 feet improved foreslopes without modification of the alignment. The existing narrow sections are generally in cut locations where the combined shoulder and ditch width between the edge of pavement and the toe of the cut varies from one to four feet. The slope of the shoulders/bench must generally match that of the mainline.

Existing Pavement

The pavement is generally in poor condition with moderate severity transverse, block, and fatigue cracking, with sections of significant edge raveling. Crack sealing is now required on a yearly basis and the road has become a financial burden for the Forest Service to maintain. The results of the pavement distress survey are summarized in Table 3. A summary of pavement thickness is given in Table 4.

Table 3. Pavement distress survey summary.

Mile Marker (miles)	Paved Road Width (feet)	Pavement Thickness (inches)	Road Base Thickness (inches)	Pavement Condition
0.0 to 0.1	~22	4.00	6.0	Low to moderate longitudinal and transverse cracking. Patched areas. Moderate to high edge cracking; failure of EOP.
0.1 to 0.4	~24	4.27 (2.5 @ pullout)	6.0-8.0	Low to moderate longitudinal and transverse cracking. Moderate to high severity raveling - 2 feet by 2 feet. Moderate to high edge cracking; failure of EOP. Patched edge areas present. Paved pull-out area with patching.
0.4 to 1.0	~22	4.00 to 4.27	6.0-8.0	Low to moderate longitudinal and transverse cracking. Moderate to high edge cracking. Moderate to high fatigue cracking. Low to moderate potholes.
1.0 to 1.5	~22	4.27 to 5.00	9.0	Low to moderate longitudinal cracking. Low to moderate edge cracking. Polished aggregate. Low to moderate potholes.
1.5 to 2.0	~22	3.69 to 5.00	6.0- 7.0	Low to moderate longitudinal and transverse cracking. Moderate to high edge cracking. Moderate to high severity raveling - 4 feet by 6 feet. Low to moderate potholes.
2.0 to 2.7	~22	4.35 to 4.50	6.0-12.0	Low to moderate longitudinal and transverse cracking. Low to moderate reflection cracking. Low to moderate edge cracking. Low potholes.

Table 4. Pavement thickness summary.

Borehole or Core	Mile Marker	Asphalt Thickness	Base Course Thickness			
P-1	(miles) 0.0	(inches) 4.00	(inches) 6.0			
C-1	0.2	4.30	0.0			
P-2 (pullout)	0.4	2.50	6.0 to 8.0			
C-2	0.7	4.00				
P-3	0.9	4.00	6.0 to 8.0			
C-3	1.1	4.30				
P-4	1.3	5.00	9.0			
Test Pit	1.5	4.00	10.0			
C-4	1.5	4.40				
P-5	1.8	5.00	7.0			
C-5	2.0	3.70				
P-6	2.3	4.50	6.0			
C-6	2.6	4.40				
P-7	2.7	4.50	12.0			

Subsurface

In general, the subgrade consists of well-compacted road base to approximately 1-foot depth. The underlying glacial colluvium or colluvial fill was encountered to the maximum depth of exploration, approximately 10.5 feet. Bedrock was not encountered in the borings, but was observed in some of the cut slopes along the project. Ground water was not encountered during our drilling operations.

Road Base

Road base material generally consists of sand with some silt and gravel that classifies as A-1-b according to the AASHTO classification system (SP-SM by USCS). As shown in Table 4 above, the thickness of this layer ranges from 6 to 12 inches, averaging 8 inches. This unit is difficult to

distinguish from the natural on-site materials and may be a compacted and reworked section of in-situ materials.

Glacial Colluvial Soils

This layer was encountered in all of the bore holes. It generally consists of loose to medium dense silty sand with variable amounts of gravel and courser cobbles and boulders. Deposits along the road include moraines made of bouldery glacial till and spreading alluvial fans of glacial outwash. Ultimately, this soil is derived from granitic rocks of the Sierra Nevada batholith and volcanic rocks from the Long Valley caldera.

Bedrock

Rhyolite and rhyolitic tuffs from the Long Valley caldera is exposed in the existing cut and natural slopes, but was not encountered in the exploratory borings. This formation consists of various rhyolitic lithologies. In some locations, there are compositions of tuffaceous diatomaceous earth that has extremely low density and is hydrothermally altered. Regionally, the project area is located in Owens Valley in the westernmost part of the Basin and Range province of eastern California. The Mammoth Lakes area is an active volcanic region with earthquakes and emissions of carbon dioxide. Lake Mary Road lies along the southwestern margin of the Long Valley caldera, a 10-mile by 20-mile topographic depression.

Fill Embankments

Current embankment fills generally consist of riprap or boulder and cobble material taken off the cut construction along the route. This fill material is difficult to distinguish from the natural colluvial materials and may be one in the same. The fill slopes are generally in good condition, with no observed surficial or deep-seated movement noted. The base material is natural colluvial materials that are well-draining with minimal long-term settlement expected. Additional embankment construction is not expected as part of the roadway improvements.

Glacial Colluvium Cut Slopes

The natural slopes are approximately 1-1/2H:1V and are probably near the angle of repose of the colluvial material. As recommended in the scoping report, future cuts, if needed, should be less than 34 degrees (estimated colluvial material internal friction angle) to ensure long-term global stability. Precipitation and frost-heave processes may be responsible for surface raveling, which should be taken into account in future cut areas by the use of a wider shoulder or catchment ditch.

Table 5 below summarizes the material properties that were encountered during our exploratory drilling investigation. For R-value testing, samples were combined that had the same AASHTO classification. Samples from P-1, P-2 and P-3 from a depth of 1 to 4 feet were all classified as A-2-4 (0) by the AASHTO classification system. P-5 and P-7 at depth of 1 to 4 feet classified as A-1-b (0) by AASHTO classification system, and therefore combined for R-value testing.

Table 5. Laboratory test results summary

Sample				Grad	ation (USCS)	A:	terber Limits	g	pН		vity	9	Classific	ation
Boring No.	Depth (m)	Blow Count	Natural Moisture Content (%)	Gravel > #4 (%)	Sand (%)	Fines <#200 (%)	LL	PL	PI	pm	Water Soluble Sulfate (%)	(mo-cD) Resistivity	R-Value	AASHTO	USCS
P-1	1	21	6.6												
P-1	4	3	11.1												
P-1	1-4		8.0	6	66	28	NV	NP	NP					A-2-4(0)	SM
P-1	9	47								7.1	0.002				
P-2	1	8	10.4								100.1				
P-2	4	22	5.6												
P-2	1-4		9.8	12	67	21	NV	NP	NP					A-2-4(0)	SM
P-3	1	19	9.7												
P-3	4	50 for 5.5"	7.0							7.9	0.002				
P-3	1-4		5.7	42	29	29	NV	NP	NP					A-2-4(0)	GM
P-4	1	22	7.8				2								
P-4	4	9	14.5												
P-4	1-4		6.7	39	50	11	NV	NP	NP					A-1-a (0)	SP-SM
P-5	1	50 for 0"	7.0												
P-5	1-4		6.0	26	57	17	NV	NP	NP					A-1-b (0)	SM
P-6	1.5	R	8.6	11	57	32	NV	NP	NP					A-2-4(0)	SM
P-7	1.5	54	6.2												
P-7	4	18	7							6.9	0.002	=1			
P-7	1-4		8.2	19	69	12	NV	NP	NP			70420		A-1-b(0)	SP-SM
Base Course			10.8	28	66	6	NV	NP	NP				75	A-1-b(0)	SP-SM
P-1 & P-2 & P-3	1-4												66		
P-4	1-4												68		
P-5 & P-7	1-4												68		

Corrosion Potential

Representative samples of soil and bedrock were tested for pH, resistivity, and water soluble sulfates to evaluate their corrosion potential for culvert pipes. Table 6 gives the ranges of the measured values for these parameters.

Table 6. Corrosion parameters

Corrosion Parameter	Range
pН	6.9-7.9
Resistivity (Ω-cm)	70,420 +
Sulfates (%)	<0.01

Based on the laboratory test results, the general characteristics of the soils at the tested locations indicate a negligible degree of pH and sulfate attacks on concrete exposed to these materials. The soil resistivity results shown in Table 6 were considered virtually non aggressive toward iron and buried metals.

Seismicity

Lake Mary Road is located in a seismically active area. According to the USGS 1996 Seismic Hazard Map, the project site has a peak horizontal acceleration of 0.40g with a 10% probability of exceedance in 50 years. The nearest active faults are the Hilton Fault, approximately 25 miles west, and an unnamed fault south of Deadman Creek, approximately 10 miles north of the site.

In 1980, a series of four earthquakes centered in Mammoth Lakes, with magnitudes of 6.0 or greater and more than 200 aftershocks of magnitude 3.0 or greater triggered several thousand landslides throughout this area. With the site, no landslides were observed (USGS, 1984).

At the beginning of the project area, at the Horseshoe Lake parking lot, there is an area where trees have been killed by carbon dioxide poisoning. This is an indication that magma lies below the surface and is venting carbon dioxide at a rate of approximately 1,300 tons of CO₂ per day (Sharp, 1997). It is unclear if these venting gases may effect the development of a pavement section in this area. There may be pockets of CO₂ in the subsurface that may affect the density of the subgrade materials.

4. ANALYSIS

Roadway Width

The existing roadway template is expected to accommodate the 26 feet that will be needed for the planned pavement widening.

Traffic Volume

Based on appendix material from the Lake Mary Road Bicycle Lanes investigation pertaining to the determination of the traffic index, the 20-year design period total 18 kip ESAL is estimated to be 46,000. For design purposes, this value was used for the project area.

Pavement Section

The following options have been evaluated:

- Option 1. Full depth recycle the existing asphalt, moisture treat and compact to 95% Modified Proctor density, then overlay with 3 inches of HACP. This option would use the existing materials on site. The grade would be 3 inches higher than the existing roadway elevation.
- Option 2. Remove the existing asphalt, import aggregate base material, then overlay 3 inches of

HACP. Two nearby source areas for aggregate have already been investigated as part of the scoping report. This section would match the recommendation for the other section of roadway leading up to the project area from the town of Mammoth Lakes. Waste material would have to be disposed off site. More rigorous grade control will be required (staking and survey), but the existing roadway elevation would remain the same.

- Option 3. Remove the existing asphalt, then place full-depth HACP directly on native materials. This option may save the cost and time of importing materials, but the roadway elevation would be lowered. Additionally, waste material would have to be disposed off site. More rigorous grade control will be required (staking and survey).
- Option 4. Mill off 2 inches of the existing asphalt, then overlay 2 inches of HACP. This is not a long-term solution to improving the performance of this roadway. Additionally, the edge cracking problems could continue.

The pavement design parameters used to evaluate the four options described above are given in Table 7. The structural coefficients were determined from the AASHTO guidelines with recommendations by the FHWA Central Federal Lands Highway Division. The DARWin pavement design program was used to analyze each option. It is recommended to not place less than 3-inch of HACP on an unbound material; therefore, a minimum structural number (SN) of 1.5 was selected for the design SN. In some cases, the calculated required SN was lower than the design SN due to this minimum HACP thickness.

Table 7. Pavement design parameters.

	Design	Design	Design		Existing			
	HACP	Base	RAP	Design	HACP	Base	HACP	RAP
	Thickness	Thickness	Thickness	Subgrade	Structural	Structural	Structural	Structural
Option	(inches)	(inches)	(inches)	R-Value	Coefficient	Coefficient	Coefficient	Coefficient
1	3	N/A	5	66	N/A	N/A	0.44	0.12
2	3	6	N/A	66	N/A	0.14	0.44	N/A
3	4	N/A	N/A	66	N/A	N/A	0.44	N/A
4	2	N/A	N/A	N/A	0.25	N/A	0.44	N/A

- Design Reliability = 75%
- Initial serviceability = 4.2
- Terminal serviceability = 2.0
- Design Standard Deviation = 0.49
- 18-kip EASL = 46,000

5. COST ANALYSIS

The four pavement options described above in the pavement analysis section were evaluated for initial construction costs using the pavement design software DARWin based on the following cost assumptions:

- HACP unit cost = \$40/ton
- Liquid asphalt unit cost = \$250/ton
- Milling unit cost = \$1.50/yd²
- Full Depth Reclamation = \$0.30/ft²
- Aggregate Base = \$13/ ton

The calculations are given in Appendix E and the results are summarized in Table 8. These costs are for comparison purposes only. Maintenance costs for options 1, 2, and 3 are expected to be the same. However, option 4 will have higher maintenance costs due to the reflective cracking from edge, fatigue, and transverse cracks on the existing pavement.

Table 8. Pavement Initial Construction Costs

	Performance	Estimated Initial					
Pavement	Life	Construction Cost					
Option	(years)	(per mile)					
1	20	\$178,035					
2	20	\$215,550					
3	20	\$201,827					
4	20	\$110,594					

6. RECOMMENDATONS

Pavement Section

Based on the initial construction costs of the options considered, we believe that the optimum engineering solution for this roadway is Option 1. Out of the long-term solutions (option 1, 2, and 3), option 1 has the lowest estimated initial construction cost per mile. Re-using the existing asphalt and road base will result in no hauling or disposal fees. Additional borrow material will not need to be imported to the site. Although the initial construction costs for only milling and overlaying the top 2 inches of the existing asphalt has the lowest costs, we believe that it will not provide a long-term solution to the pavement distress that was observed on site.

- As recommended by Caltrans District 9, the HACP should be a Type A mix with PBA-6a asphalt cement grade. Quantity can be estimated at 6% by weight of mix. The unit weight can be estimated at 145 lb/ft³.
- A prime coat should be applied on the pulverized base material prior to paving. The material should be an MC-70 cutback (at .33gallon/yd²) and an item for blotter material should be included (at 1.638 lb/ft²).
- Tack coat (at .10 gallons/yd²) is required and should either be a CSS-1, CSS-1h, SS-1, or SS-1h emulsion.

Based on the information provided by Inyo National Forest Service, the nearest asphalt plant producing the Caltrans specified asphalt cement grade would be Desert Aggregate. It is located in Leevining and approximately 40 miles away from the project site.

Fills and Excavations

Any temporary excavations in colluvial fill or soil should be sloped at no steeper than 1-1/2:1. Any permanent fills should be well compacted and sloped at no steeper than 2:1.

No areas requiring subexcavation were observed. Surface water should be contained by drainage ditches. Cut slope areas may require wider ditches or other precautions to contain higher surface water flow.

7. LIMITATIONS

This study has been conducted in accordance with generally accepted geotechnical engineering practices in this area for use by the client for design purposes. The conclusions and recommendations submitted in this report are based upon the data obtained from exploratory borings, field reconnaissance and the proposed type of construction. The nature and extent of subsurface variations across the site may not become evident until excavation is performed. If during construction, fill, soil, or water conditions appear to be different from those described herein, this office should be advised at once so reevaluation of the recommendations may be made. We recommend on-site observation of excavations and foundation bearing strata by a representative of the geotechnical engineer.

Respectfully Submitted,

YEH AND ASSOCIATES, INC.

Report prepared by:

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Reviewed by:

Marilyn Dodson, PE

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APPENDICES

A – Figures

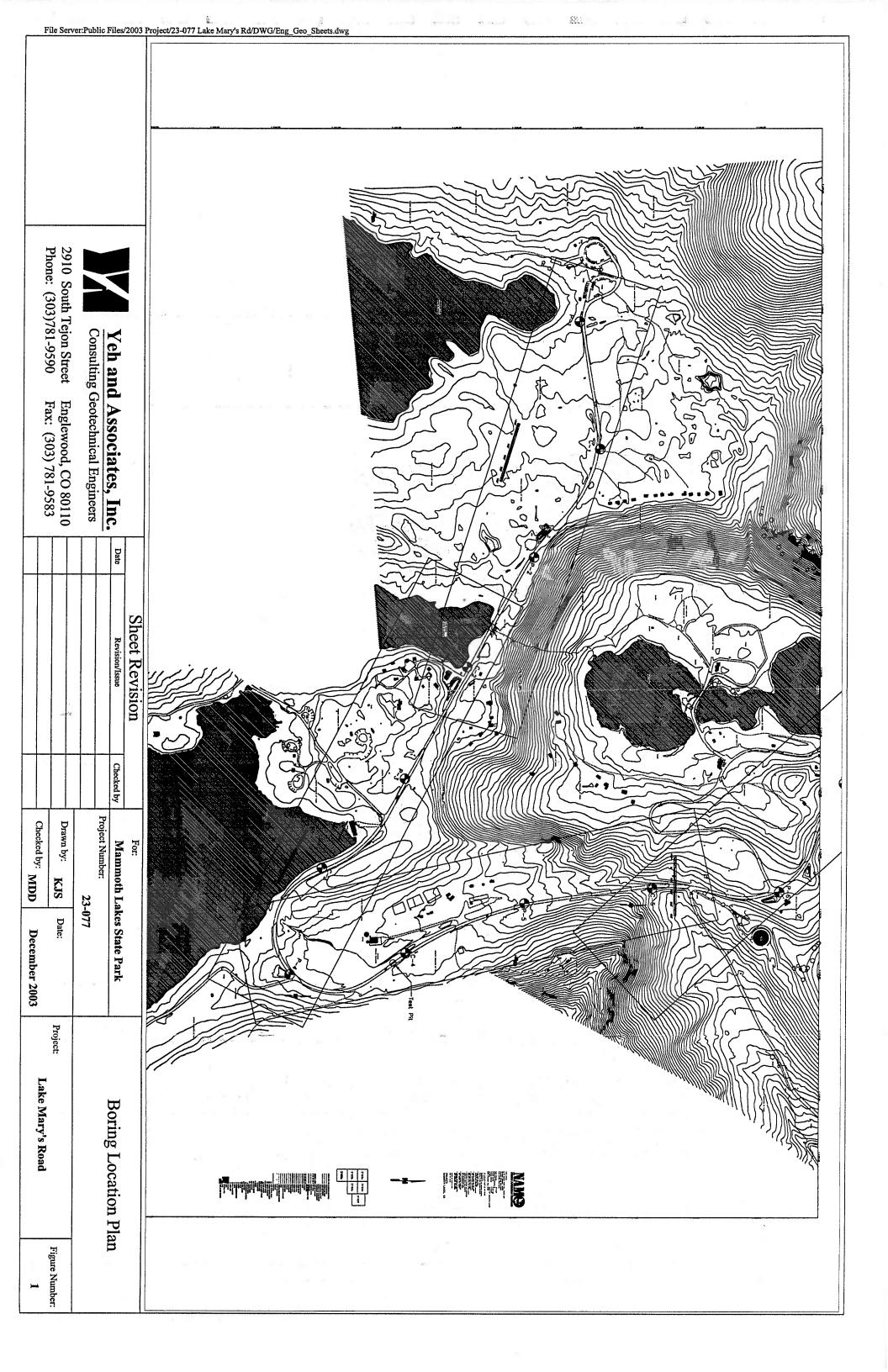
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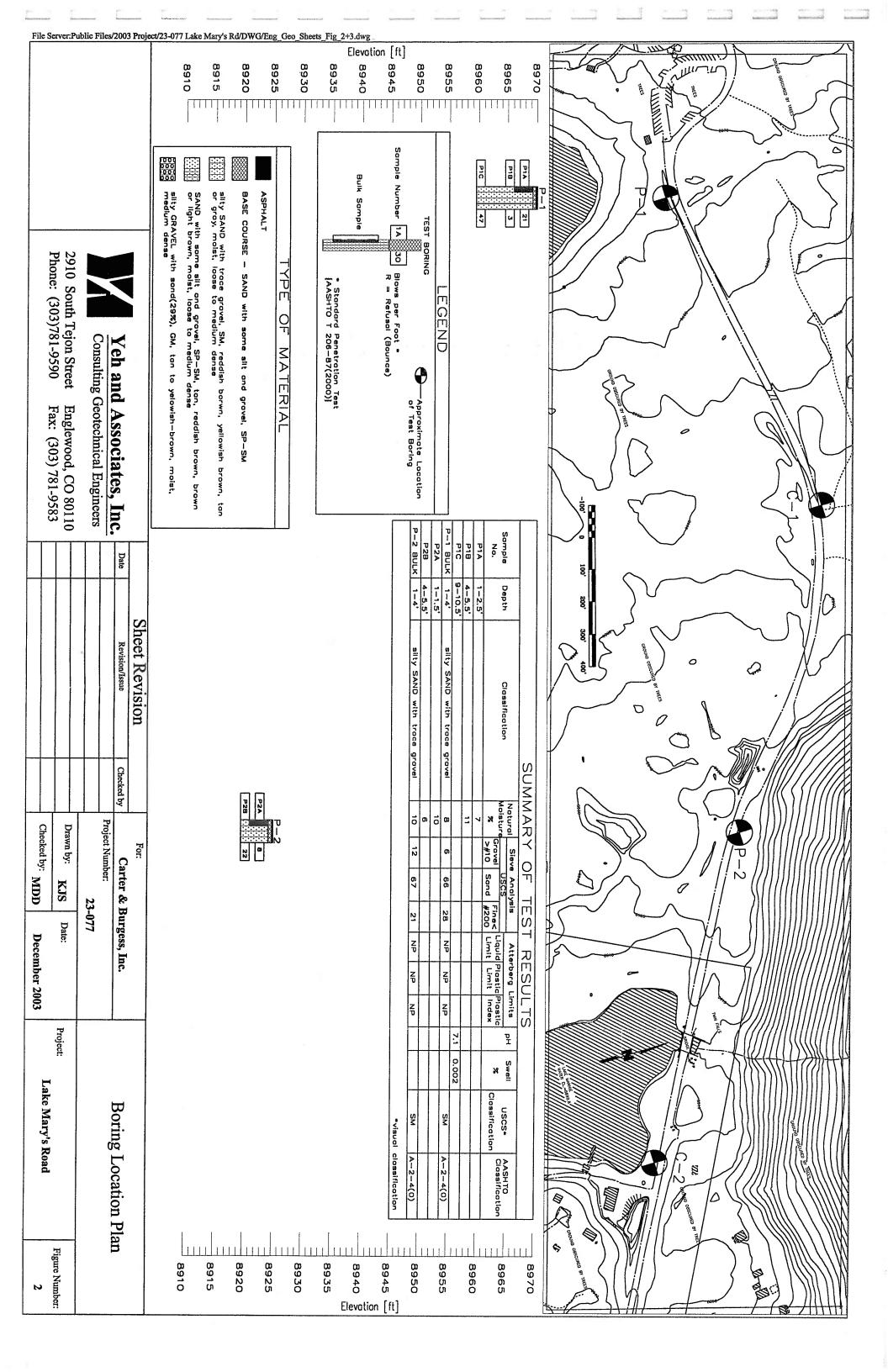
C-Photographs

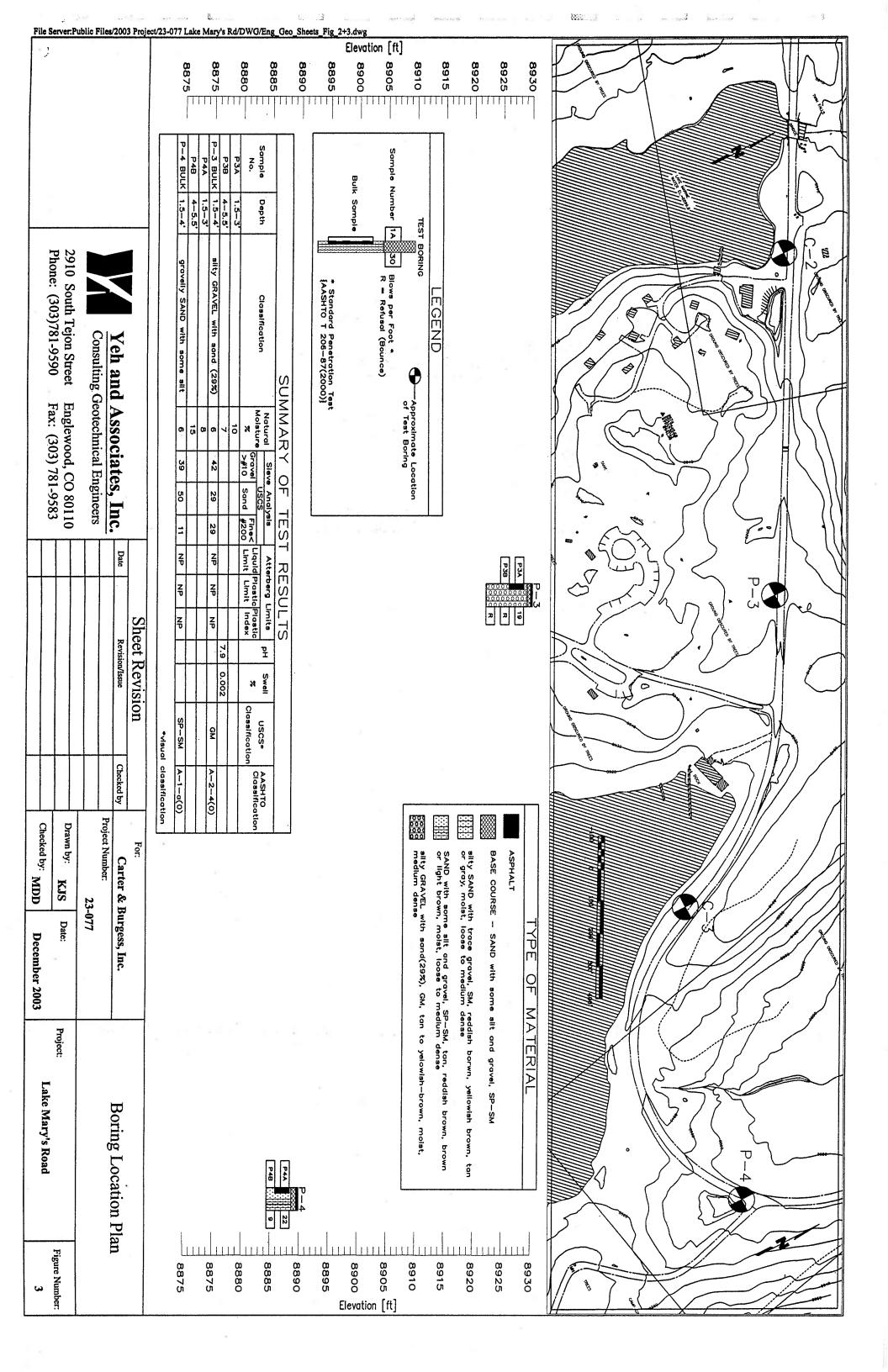
D –Laboratory Test Results

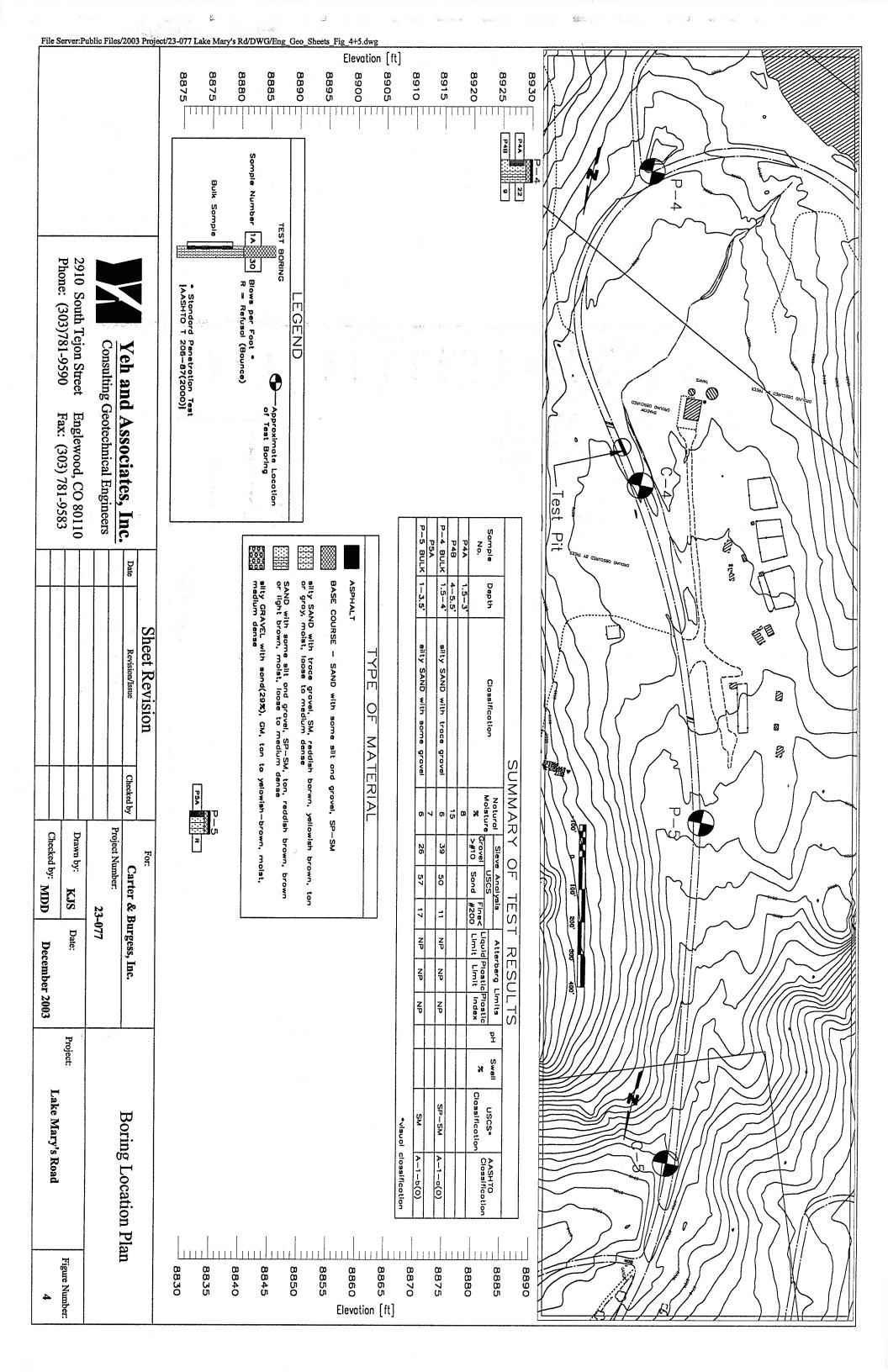
E- Pavement Design Analysis

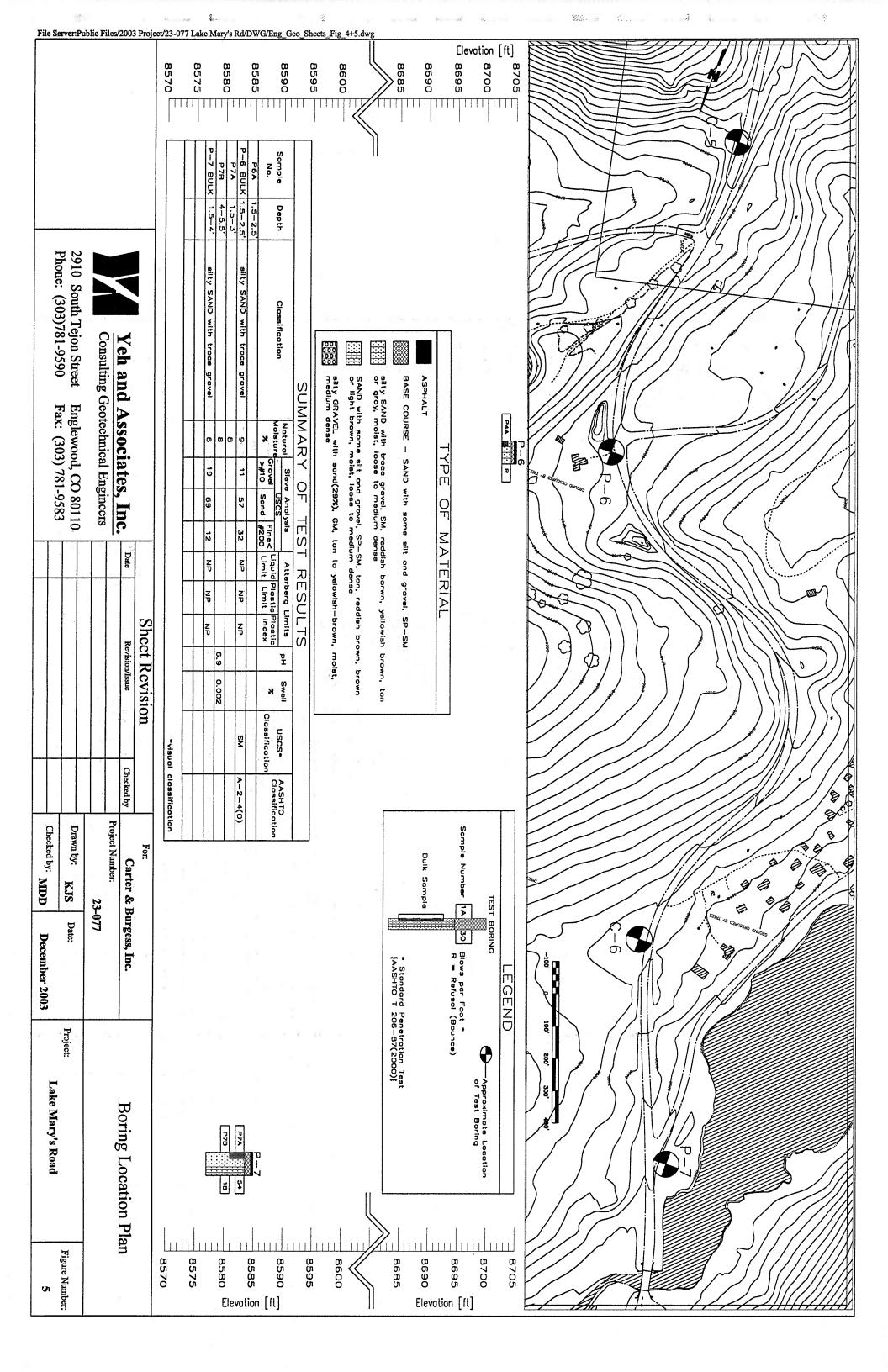






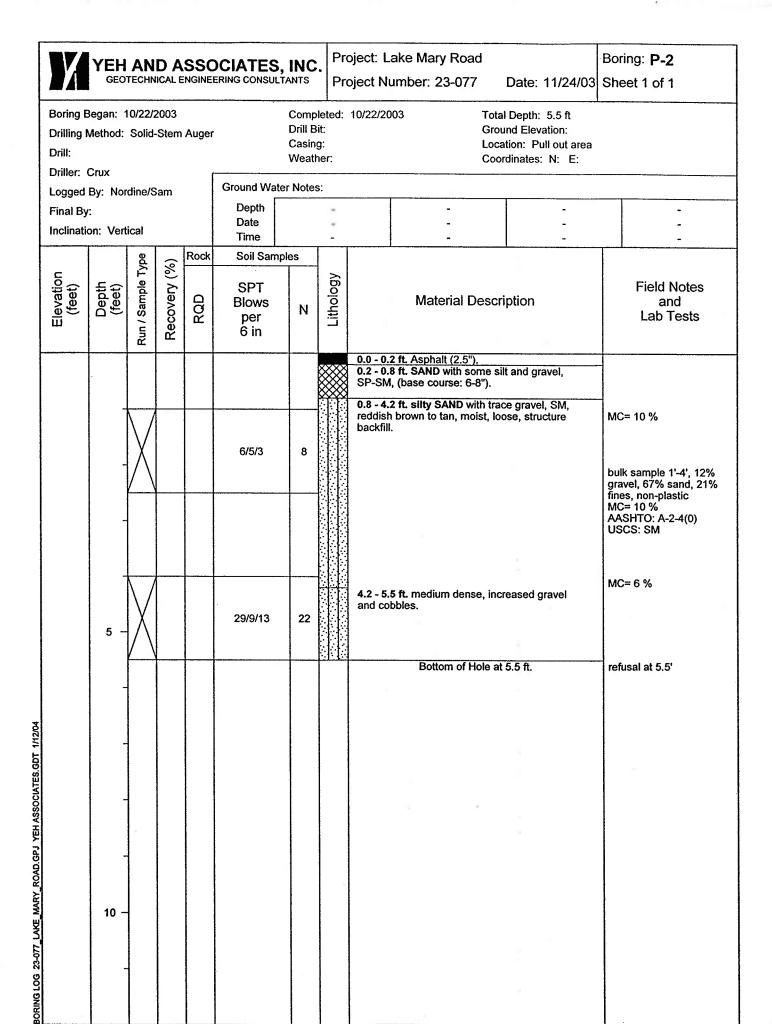


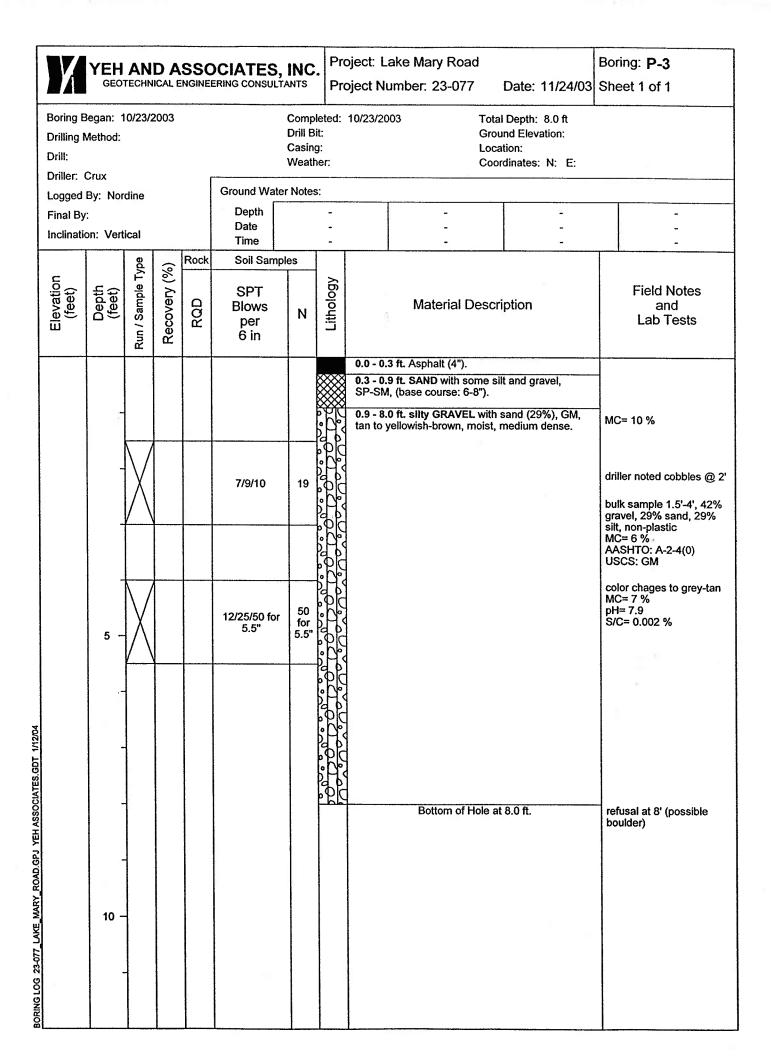


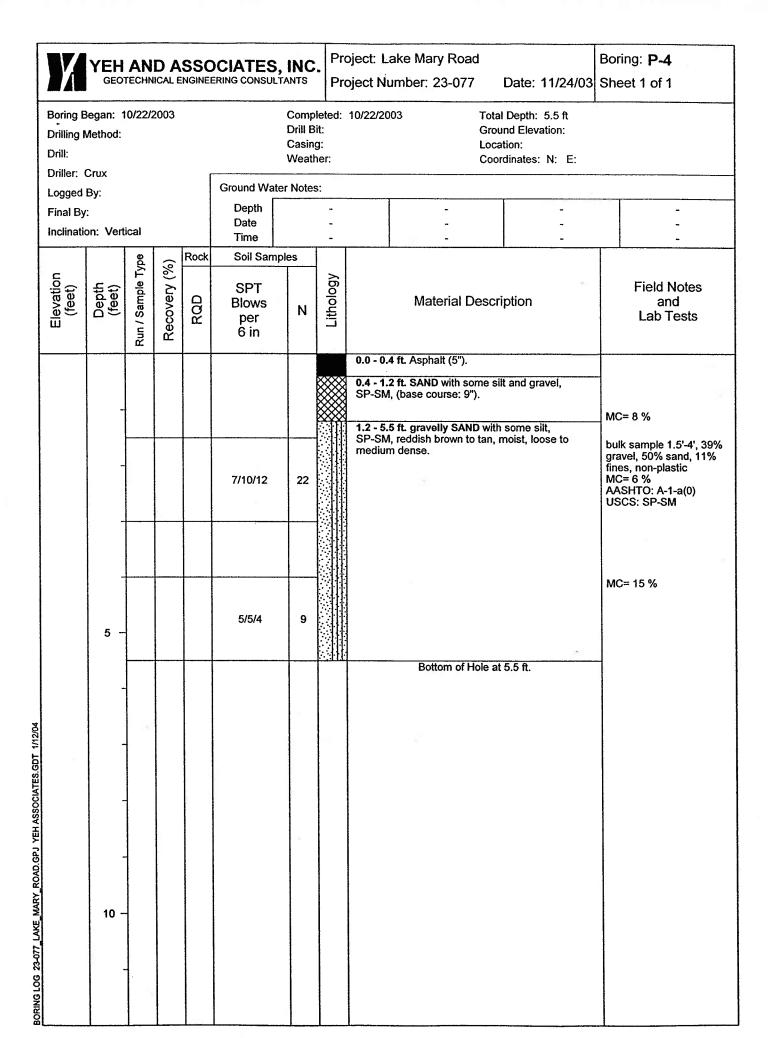


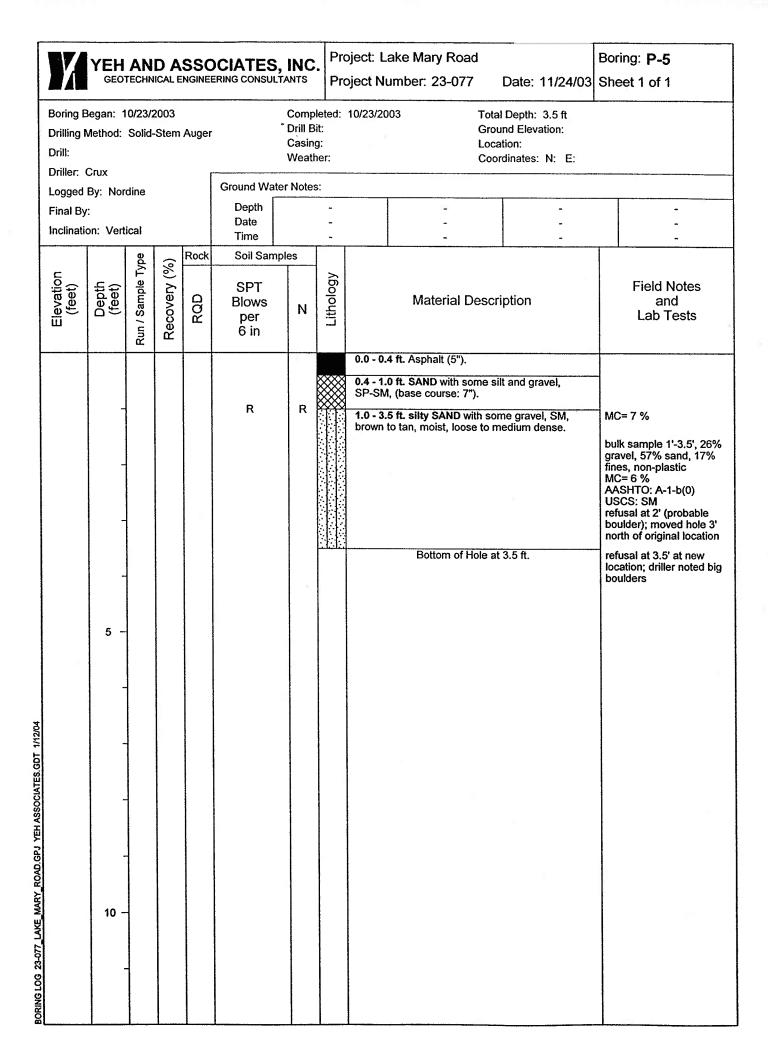
APPENDIX B

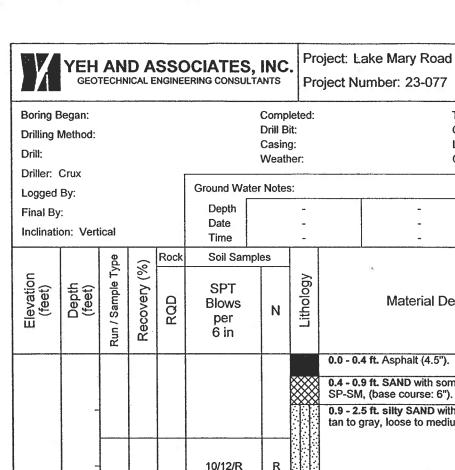
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		_	\bigvee			11/13/8	21					bulk sample 1'-4', 6% gravel, 66% sand, 28% fines, non-plastic					
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-077_L								1	1	Bottom of Hole	at 10.5 ft.	1					
BORING LOG 23-																	







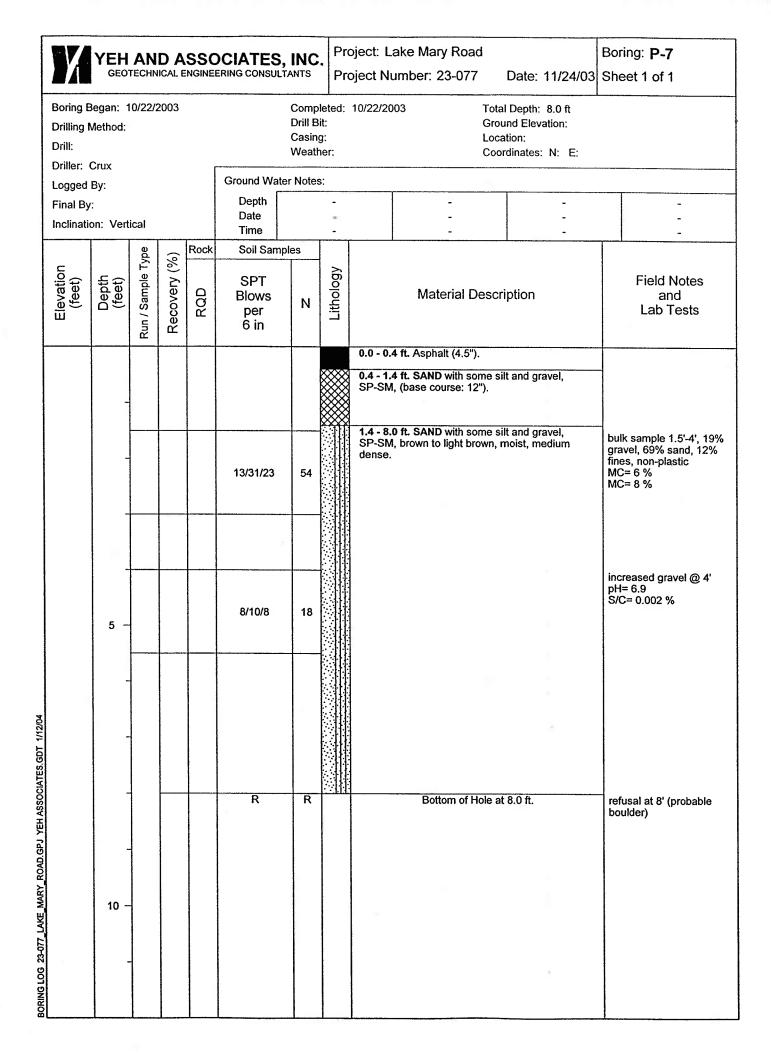




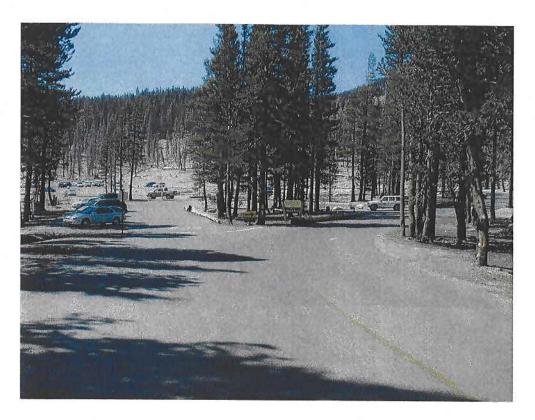
Boring: P-6 Date: 11/24/03 Sheet 1 of 1

Total Depth: 2.5 ft

	Drilling M Drill: Driller: (Method:			1		Drill B Casin Weatl	sit: g: her:		Ground Elevation: Location: Coordinates: N: E:						
	Logged Final By Inclination	:	ical			Ground Wate Depth Date Time		s: - -		-		- - -	-			
	Elevation (feet)	Depth (feet)	Run / Sample Type	Recovery (%)	Rock QD A	Soil Samp SPT Blows per 6 in	es N	Lithology			al Descri	ption	Field Notes and Lab Tests			
		_							0.4 - 0. SP-SN 0.9 - 2.	4 ft. Asphalt (9 ft. SAND wi I, (base cours 5 ft. silty SAN gray, loose to	th some sil e: 6"). ND with trac	t and gravel, e gravel, SM, ense, boulders.	bulk sample 1.5'-2.5',			
		_				10/12/R			Bottom of Hole at 2.5 ft.			11% gravel, 57% sand, 32% fines, non-plastic MC= 9 % pH= 6.7 S/C= 0.002 % AASHTO: A-2-4(0) USCS: SM refusal at 2.5' (probable boulder); moved hole 3' north; refusal at 2.5' at new location				
		5 -				•										
ASSOCIATES.GDT 1/12/04		-														
NG LOG 23-077_LAKE_MARY_ROAD.GPJ YEH ASSOCIATES.GDT 1/12/04		10 -														
NG LO																



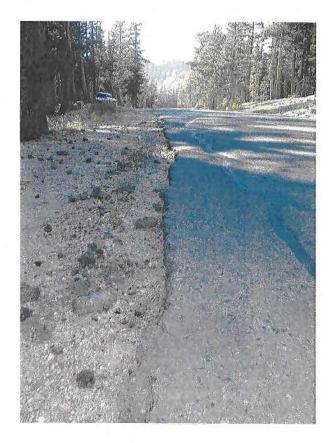
APPENDIX C



Photograph 1 (MM 0.0): Horseshoe Lake parking lot entrance.



Photograph 2 (MM 0.0 to 0.1): Low to moderate patching.



Photograph 3 (MM 0.1-0.4): Moderate to high edge cracking and EOP failure.



Photograph 4 (MM 0.4 to 1.0): Moderate to high fatigue cracking.



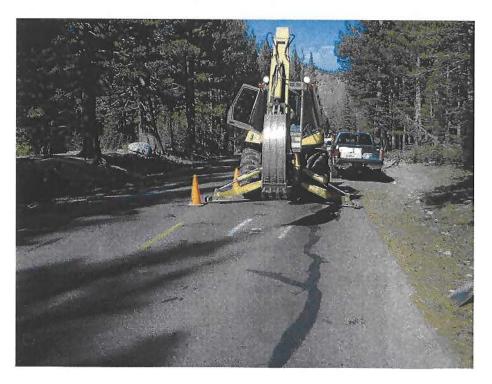
Photograph 5 (MM 0.4): Drill rig set up on P-2 on a fill section.



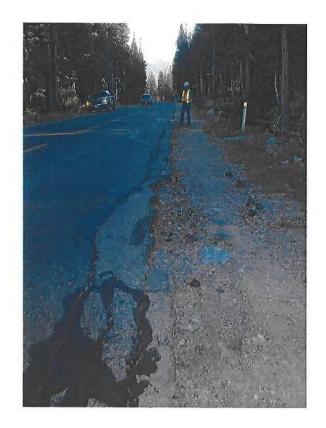
Photograph 6 (MM 0.5): Bridge at outflow of Lake Marnie.



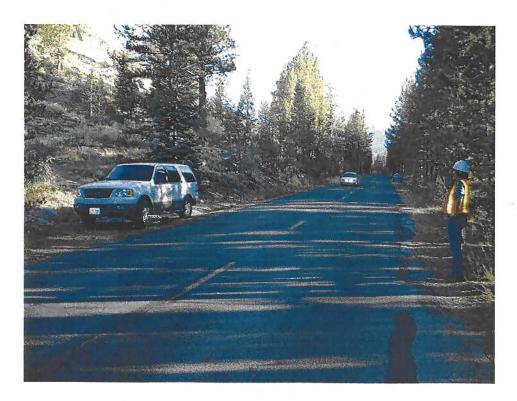
Photograph 7 (MM 1.0-1.5): Low to moderate potholes.



Photograph 8 (MM 1.4): Test pit excavation.



Photograph 9 (MM 1.5-2.0): Moderate to high edge cracking.



Photograph 10 (MM 1.7): Cut slope location.



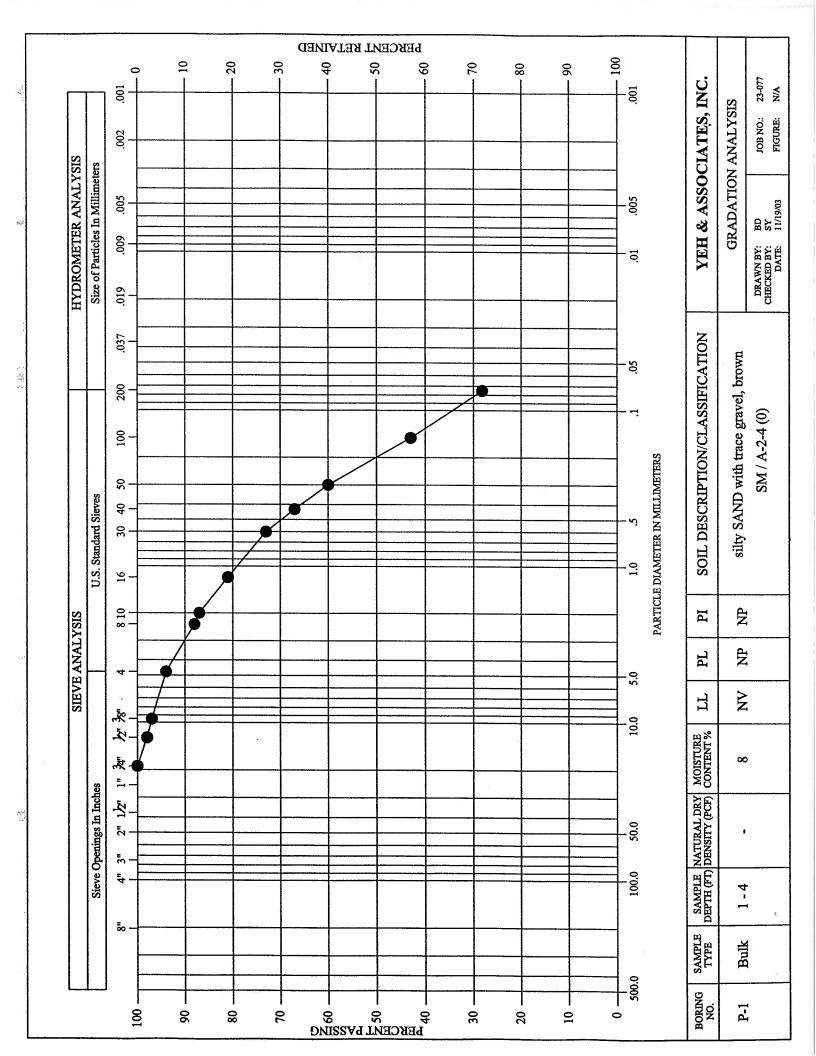
Photograph 11 (MM 2.0-2.5): Low to moderate reflection cracking.

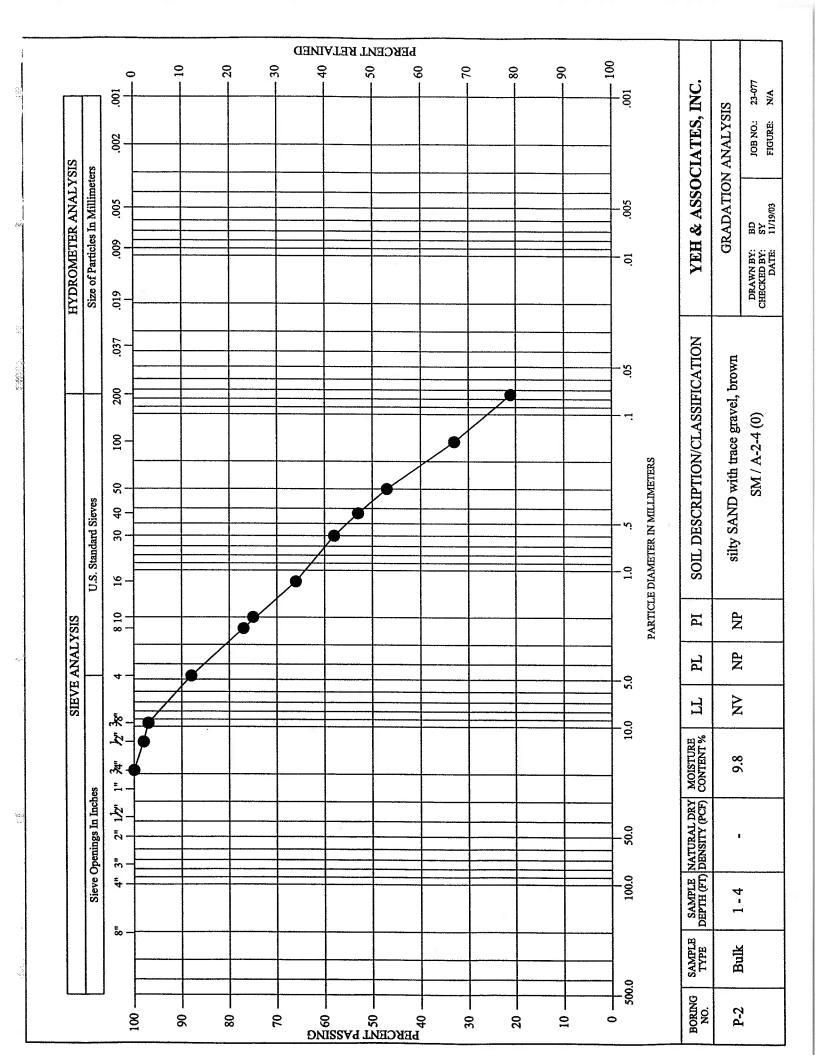


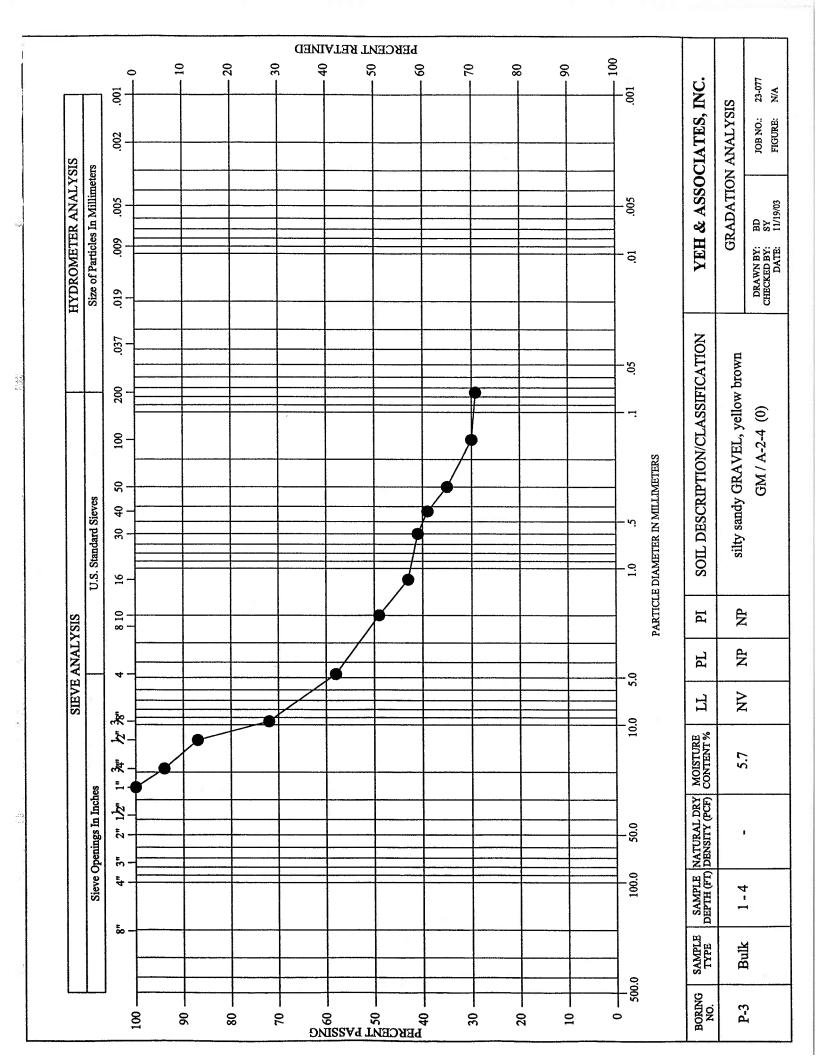
Photograph 12 (MM 2.5): Drill rig set up on P-7.

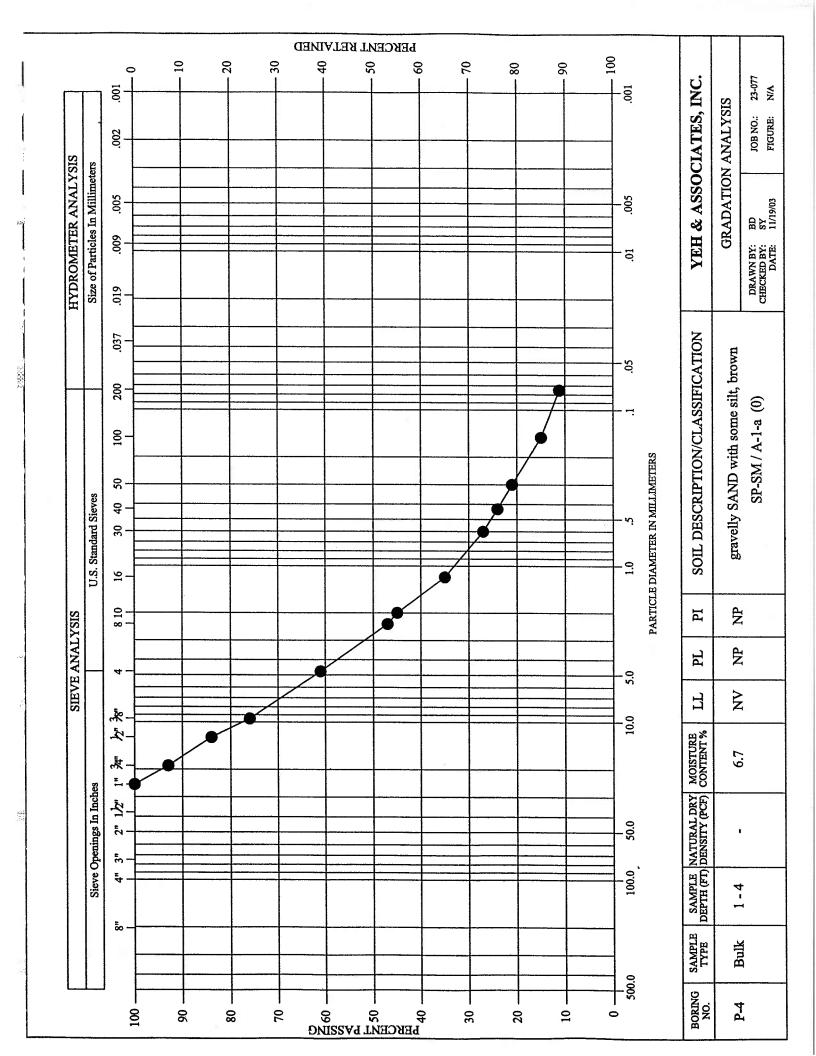
APPENDIX D

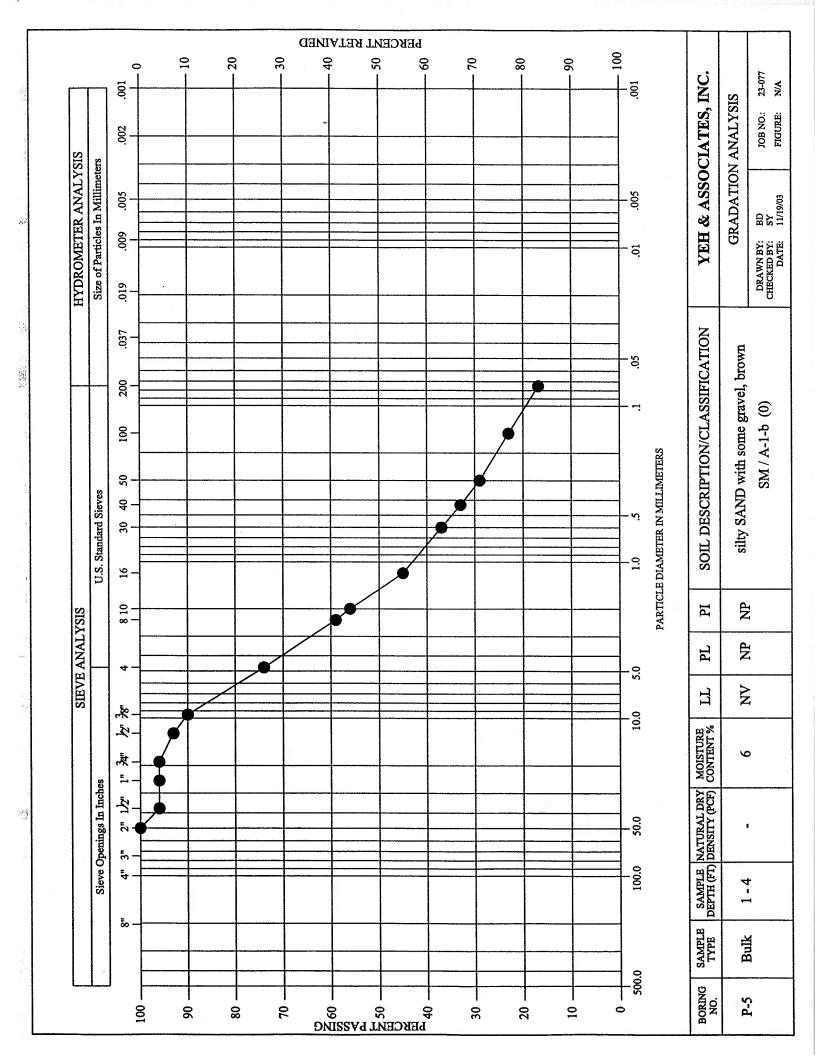
Sample				Gradation (USCS)			A	tterbe Limit	erg S	рН	Water	vity	<u>ə</u>	Classifi	cation
Boring No.	Depth (m)	Blow Count	Natural Moisture Content (%)	Gravel > #4 (%)	Sand (%)	Fines < #200 (%)	LL	PL	PI	pri	Soluble Sulfate (%)	(mo-c _D) Resistivity	R-Value	AASHTO	USCS
P-1	1	21	6.6												
P-1	4	3	11.1									-			
P-1	1-4		8.0	6	66	28	NV	NP	NP					A-2-4(0)	SM
P-1	9	47								7.1	0.002				
P-2	1	8	10.4												
P-2	4	22	5.6												
P-2	1-4		9.8	12	67	21	NV	NP	NP					A-2-4(0)	SM
P-3	1	19	9.7												
P-3	4	50 for 5.5"	7.0							7.9	0.002	•			
P-3	1-4		5.7	42	29	29	NV	NP	NP					A-2-4(0)	GM
P-4	1	22	7.8												
P-4	4	9	14.5												
P-4	1-4		6.7	39	50	11	NV	NP	NP					A-1-a (0)	SP-SM
P-5	1	50 for 0"	7.0												
P-5	1-4		6.0	26	57	17	NV	NP	NP					A-1-b (0)	SM
P-6	1.5	R	8.6	11	57	32	NV	NP	NP					A-2-4(0)	SM
P-7	1.5	54	6.2												
P-7	4	18								6.9	0.002				
P-7	1-4		8.2	19	69	12	NV	NP	NP			70420		A-1-b(0)	SP-SM
Base Course			10.8	28	66	6	NV	NP	NP				75	A-1-b(0)	SP-SM
P-1 & P-2 & P-3	1-4												66		
P-4	1-4												68		
P-5 & P-7	1-4												68		

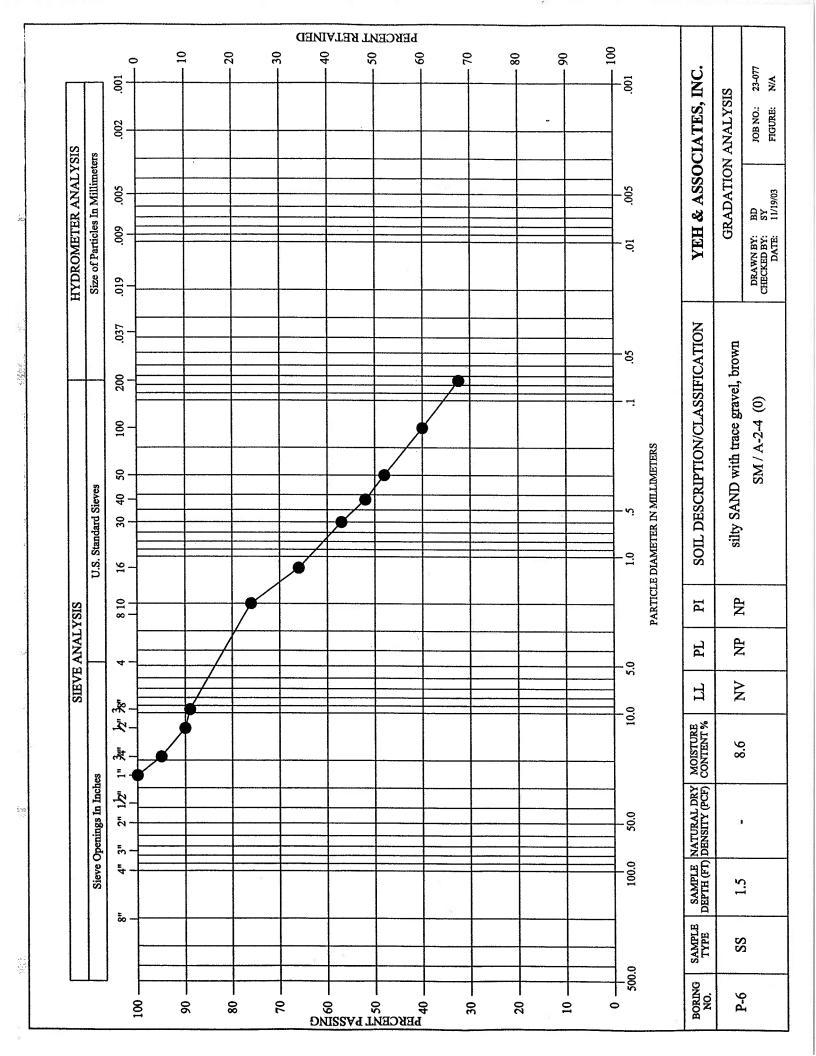


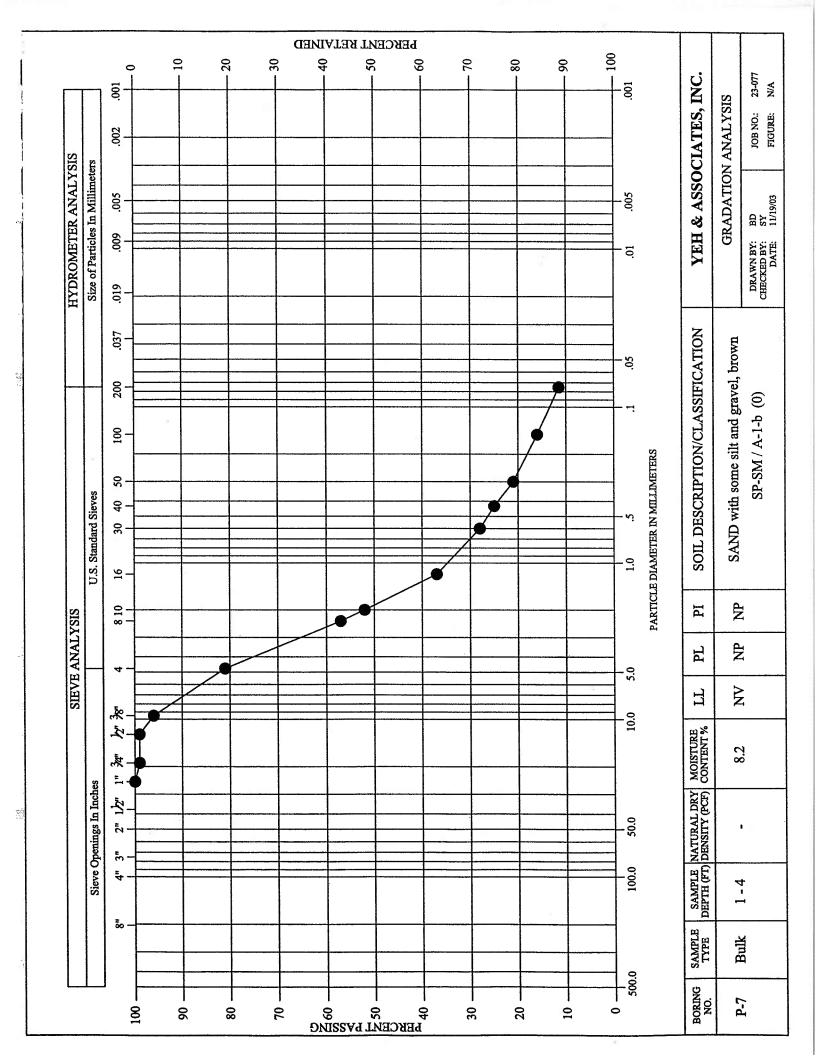


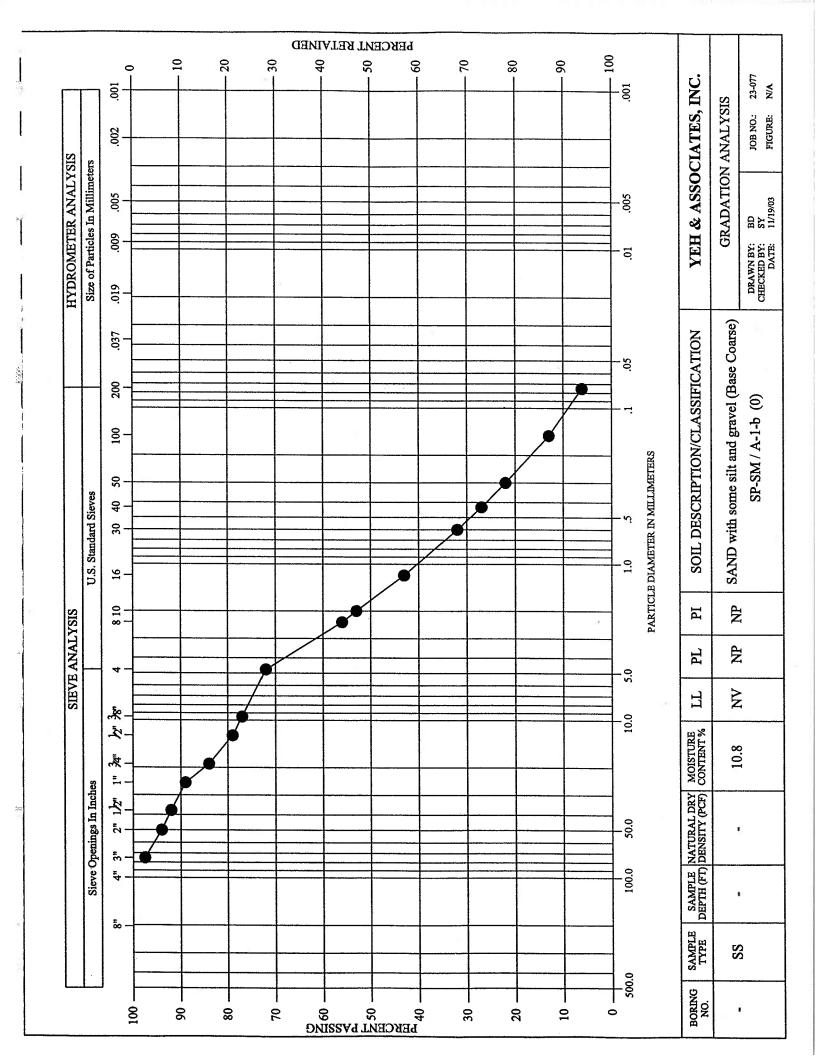












Tested For: Yeh and Associates

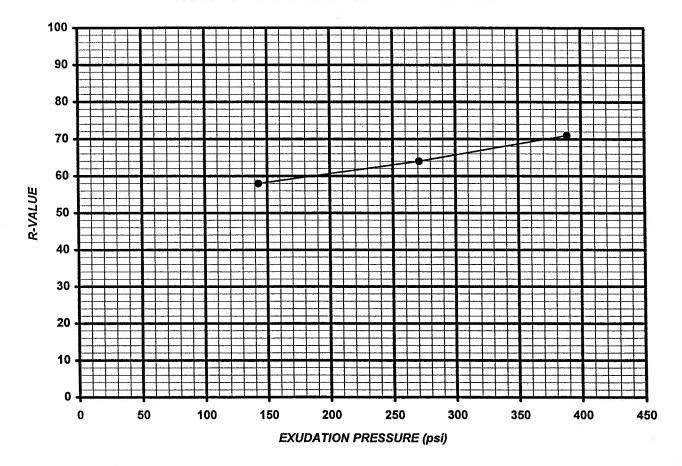
2910 S. Tejon Street Englewood, CO 80110

Date: November 19, 2003

Project: Laboratory testing

PSI Report No.: 531-30083-14

HVEEM STABILOMETER TEST RESULTS



Test Specimen	1	2	3
Moisture Content (%)	12.1	10.4	24.6
Density (pcf)	113.6	117.4	103.1
Exudation Pressure (psi)	143	271	389
R-Value	58	64	71

Sample Description: Silty SAND

Project: 23-077 Lake Mary Road

Boring No: Combined P1 @ 1-4', P2 @ 1-4', P3 @ 1.5 - 4'

Sample No: 03-406A

R-Value (300 psi): 66

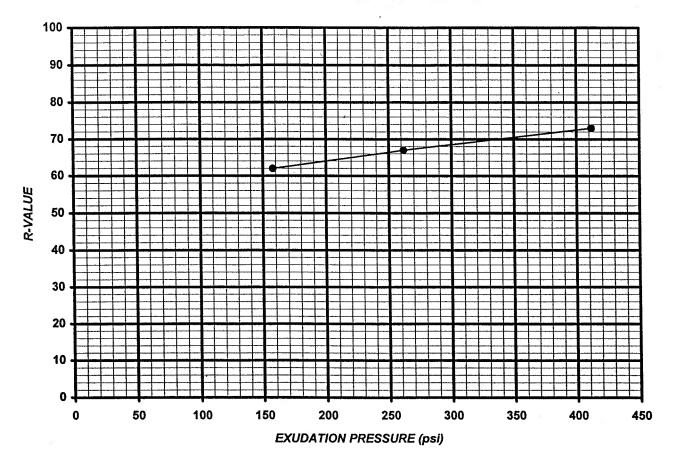
Tested For: Yeh and Associates 2910 S. Tejon Street Englewood, CO 80110 Project: Laboratory testing

Englowood, oo oo .

PSI Report No. 531-30083-14

Date: November 19, 2003

HVEEM STABILOMETER TEST RESULTS



Test Specimen	1	2	3
Moisture Content (%)	8.4	8.5	8.6
Density (pcf)	133.2	131.0	127.7
Exudation Pressure (psi)	158	262	412
R-Value	62	67	73

Sample Description: Silty SAND

Project: 23-077 Lake Mary Road

Boring No: P4 S.S. @ 1'

Sample No: 03-409 R-Value (300 psi): 68

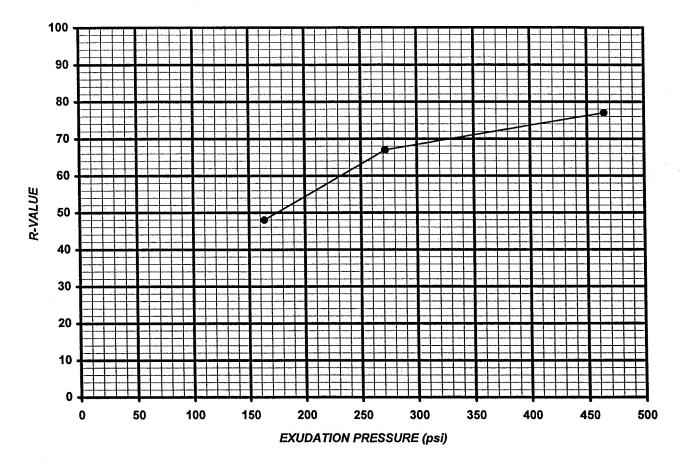
Tested For: Yeh and Associates 2910 S. Tejon Street Englewood, CO 80110

Date: November 19, 2003

Project: Laboratory testing

PSI Report No.: 531-30083-14

HVEEM STABILOMETER TEST RESULTS



Test Specimen	1	2	3
Moisture Content (%)	14.8	8.7	8.1
Density (pcf)	123.0	132.3	131.6
Exudation Pressure (psi)	164	272	465
R-Value	48	67	77

Sample Description: Silty sand

Project: 23-077 Lake Mary Road

Boring No: P7 @1.5 - 4 combined with P5 @1 - 3.5

Sample No: 3411

R-Value (300 psi):

68

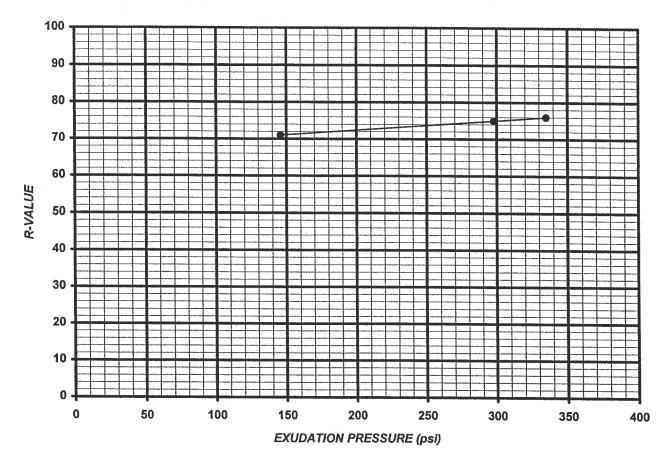
Tested For: Yeh and Associates 2910 S. Tejon Street Englewood, CO 80110

Date: November 19, 2003

Project: Laboratory testing

PSI Report No.: 531-30083-14

HVEEM STABILOMETER TEST RESULTS



Test Specimen	1	2	3
Moisture Content (%)	10.1	12.6	9.7
Density (pcf)	119.7	114.9	117.7
Exudation Pressure (psi)	335	298	146
R-Value	76	75	71

Sample Description: Base Course

Project: 23-077 Lake Mary Road

Sample No: 3406 R-Value (300 psi): 75

APPENDIX E

Resilient Modulus M_R

R-Value=

66

S1=(R-Value-5)/11.29+3

S1=

8.40

M_R=10^((S1+18.72)/6.24)

M_R=

22214.5

DARWin Pavement Design and Analysis System

A Proprietary AASHTOWare Computer Software Product

Flexible Structural Design Module

R=66

Flexible Structural Design

18-kip ESALs Over Initial Performance Period	46,000
Initial Serviceability	4.2
Terminal Serviceability	2
Reliability Level	75 %
Overall Standard Deviation	0.49
Roadbed Soil Resilient Modulus	22,215 psi
Stage Construction	1
Calculated Design Structural Number	1.19 in

		Struct	Drain			
		Coef.	Coef.	Thickness	Width	Calculated
Layer	Material Description	<u>(Ai)</u>	(Mi)	(Di)(in)	<u>(ft)</u>	SN (in)
1	HACP	0.44	1	3	13	1.32
2	Full Depth Reclamation	0.12	0.9	5	13	0.54
Total	-	-	-	8.00	-	1.86

DARWin Pavement Design and Analysis System

A Proprietary AASHTOWare Computer Software Product

Flexible Structural Design Module

R = 66

Flexible Structural Design

18-kip ESALs Over Initial Performance Period	46,000
Initial Serviceability	4.2
Terminal Serviceability	2
Reliability Level	75 %
Overall Standard Deviation	0.49
Roadbed Soil Resilient Modulus	22,215 psi
Stage Construction	1
Calculated Design Structural Number	1 19 in

		Struct	Drain			
		Coef.	Coef.	Thickness	Width	Calculated
Layer	Material Description	(Ai)	(Mi)	(Di)(in)	<u>(ft)</u>	<u>SN (in)</u>
1	HACP	0.44	1	3	13	1.32
2	Class 6 ABC	0.14	0.9	6	13	0.76
Total	-	-	-	9.00	-	2.08

DARWin Pavement Design and Analysis System

A Proprietary AASHTOWare Computer Software Product

Flexible Structural Design Module

Full Depth HACP R=66

Flexible Structural Design

18-kip ESALs Over Initial Performance Period	46,000
Initial Serviceability	4.2
Terminal Serviceability	2
Reliability Level	75 %
Overall Standard Deviation	0.49
Roadbed Soil Resilient Modulus	22,215 psi
Stage Construction	1
Calculated Design Structural Number	1.19 in

		Struct	Drain			
		Coef.	Coef.	Thickness	Width	Calculated
Layer	Material Description	(Ai)	(Mi)	(Di)(in)	<u>(ft)</u>	SN (in)
1	HACP	0.44	1	4	13	1.76
Total	-	-	-	4.00	_	1.76

DARWin Pavement Design and Analysis System

A Proprietary AASHTOWare Computer Software Product

Yeh and Associates, Inc. 2910 South Tejon Street Englewood, CO 80110

Overlay Design Module

2" Mill/ 2" Overlay

AC Overlay of AC Pavement

Structural Number for Future Traffic

1.19 in

	Effective Existing	Overlay
Design Method	Structural Number (in)	Structural Number (in)
Component Analysis	0.75	0.44
Remaining Life	-	-
Non-Destructive Testing	-	-

Structural Number for Future Traffic

Future 18-kip ESALs Over Design Period	46,000
Initial Serviceability	4.2
Terminal Serviceability	2
Reliability Level	75 %
Overall Standard Deviation	0.49
Subgrade Resilient Modulus	22,215 psi
Calculated Structural Number for Future Traffic	1.19 in

Effective Pavement Thickness - Component Analysis Method

Layer Material Description 1 HACP	Structural Coefficient 0.25	Drainage <u>Coefficient</u> 1	Thickness (in) 5
Milling Thickness	2 in		
	Calculated Results		
Calculated Pavement Structural Number Before Milling Calculated Effective Pavement Structural Number	1.25 in 0.75 in		

		Struct	Drain			
		Coef.	Coef.	Thickness	Width	Calculated
<u>Layer</u>	Material Description	(<u>Ai</u>)	<u>(Mi)</u>	(Di)(in)	<u>(ft)</u>	<u>SN (in)</u>
1	HACP	0.44	1	2 .	13	0.88
Total	-	-	-	2.00	-	0.88

DARWin Pavement Design and Analysis System

A Proprietary AASHTOWare Computer Software Product

Life Cycle Cost Module

R66 3 HACP + 5" Reclamation

Life Cycle Cost Data

Summary

Analysis Period 20 years
Project Length 2.8 mi
Discount Rate 4 %
Number of Lanes in One Direction 1

Type of Roadway

Undivided

Total Costs -- Using NPV on a basis of total costs for both directions

Initial Construction Cost \$498,498
Rehabilitation Cost Salvage Value -

Sarvage varue

Total Cost

\$498,498

Initial Construction

3" HACP + 5" Reclamation

Construction Year 2005
Performance Period 20 years

Cost Information -- Using NPV on a basis of total costs for both directions

Costs at Year of Construction Net Information (One Direction) Costs Source Type \$498,498.00 **DARWin Calculated** \$249,249.00 Construction \$0.00 **DARWin Calculated** \$0.00 Maintenance \$498,498.00 \$249,249.00 Total

Salvage Values

Salvage Year

2025

Cost Information -- Using NPV on a basis of total costs for both directions*

Initial Construction Maintenance Costs

Year Maintenance Costs Begin

2006

Annual Maintenance Costs

\$0.00 per lane mi

Annual Increase in Maintenance Costs

0%

Calculated Non Discounted Maintenance Costs (One Direction)\$0.00 *

*Note: This value is not represented by the inputs or an error occurred in calculation.

Initial Construction Pay Items

Name	<u>Lane</u>	Layer	<u>Unit</u>	<u>Unit Cost</u>	Quantity	Total Cost
FHWA-HACP	T.L.	1	ton	\$40.00	3,483	\$139,339.20
FHWA- Liquid Asphalt	T.L.	2	ton	\$250.00	209	\$52,252.20
FHWA-FDR	T.L.	3	sq ft	\$0.30	192,192	\$57,657.60

Non Discounted Costs (One Direction)

Traffic Lane \$249,249.00
Inner Shoulder \$0.00
Outer Shoulder \$0.00
Miscellaneous \$0.00

Total Non Discounted Cost (One Direction)

\$249,249.00

Initial Construction -- Traffic Lane Dimensions

Layer	Material Description	Width (ft)	Thickness (in)
<u> </u>	FHWA-HACP	13	3
2	FHWA- Liquid Asphalt	13	3
3	FHWA-FDR	13	5

Initial Construction -- Inner Shoulder Dimensions

			Inner	Outer
Layer	Material Description	Width (ft)	Thickness (in)	Thickness (in)

Initial Construction -- Outer Shoulder Dimensions

			Inner	Outer
Layer	Material Description	Width (ft)	Thickness (in)	Thickness (in)

DARWin Pavement Design and Analysis System

A Proprietary AASHTOWare Computer Software Product

Life Cycle Cost Module

R66 3 HACP + 6" ABC

Life Cycle Cost Data

Summary

Analysis Period 20 years
Project Length 2.8 mi
Discount Rate 4 %
Number of Lanes in One Direction 1

28

Type of Roadway Undivided

Total Costs -- Using NPV on a basis of total costs for both directions

Initial Construction Cost \$603,541
Rehabilitation Cost Salvage Value -

Total Cost \$603,541

Initial Construction

3" HACP + 6" ABC

Construction Year 2005
Performance Period 20 years

Cost Information -- Using NPV on a basis of total costs for both directions

Costs at Year Net Information of Construction Costs Source (One Direction) **Type DARWin Calculated** \$301,770.39 \$603,540.78 Construction **DARWin Calculated** \$0.00 Maintenance \$0.00 \$301,770.39 \$603,540.78 Total

Salvage Values

Salvage Year 2025

Cost Information -- Using NPV on a basis of total costs for both directions*

Initial Construction Maintenance Costs

Year Maintenance Costs Begin

2006

Annual Maintenance Costs

\$0.00 per lane mi

Annual Increase in Maintenance Costs

0%

Calculated Non Discounted Maintenance Costs (One Direction)\$0.00 *

Initial Construction Pay Items

Name	<u>Lane</u>	Layer	<u>Unit</u>	Unit Cost	Quantity	Total Cost
FHWA-HACP	T.L.	1	ton	\$40.00	3,483	\$139,339.20
FHWA- Liquid Asphalt	T.L.	2	ton	\$250.00	209	\$52,252.20
ABC (Class 6)	T.L.	3	ton	\$13.00	6,390	\$83,074.99
Milling - FHWA	T.L.	4	sq yd	\$1.50	18,069	\$27,104.00

Non Discounted Costs (One Direction)

Traffic Lane \$301,770.39
Inner Shoulder \$0.00
Outer Shoulder \$0.00
Miscellaneous \$0.00

Total Non Discounted Cost (One Direction)

\$301,770.39

Initial Construction -- Traffic Lane Dimensions

<u>Layer</u>	Material Description	Width (ft)	Thickness (in)
1	FHWA-HACP	13	3
2	FHWA- Liquid Asphalt	13	3
3	ABC (Class 6)	13	6
4	Milling - FHWA	11	5

Initial Construction -- Inner Shoulder Dimensions

			Inner	Outer
Laver	Material Description	Width (ft)	Thickness (in)	Thickness (in)

Initial Construction -- Outer Shoulder Dimensions

			Inner	Outer
Layer	Material Description	Width (ft)	Thickness (in)	Thickness (in)

^{*}Note: This value is not represented by the inputs or an error occurred in calculation.

DARWin Pavement Design and Analysis System

A Proprietary AASHTOWare Computer Software Product

Life Cycle Cost Module

R66 4 HACP

Life Cycle Cost Data

Summary

Analysis Period 20 years
Project Length 2.8 mi
Discount Rate 4 %
Number of Lanes in One Direction 1

Type of Roadway Undivided

Total Costs -- Using NPV on a basis of total costs for both directions

Initial Construction Cost \$565,118
Rehabilitation Cost -

Salvage Value

Total Cost \$565,118

Initial Construction

4" HACP

Construction Year 2005
Performance Period 20 years

Cost Information -- Using NPV on a basis of total costs for both directions

Costs at Year Net of Construction Information (One Direction) Costs Source **Type** \$282,559.20 \$565,118.40 **DARWin Calculated** Construction \$0.00 Maintenance **DARWin Calculated** \$0.00 \$282,559.20 \$565,118.40 Total

Salvage Values

2025

Salvage Year

Cost Information -- Using NPV on a basis of total costs for both directions*

Initial Construction Maintenance Costs

Year Maintenance Costs Begin

2006

Annual Maintenance Costs

\$0.00 per lane mi

Annual Increase in Maintenance Costs

0 %

Calculated Non Discounted Maintenance Costs (One Direction)\$0.00 *

*Note: This value is not represented by the inputs or an error occurred in calculation.

Initial Construction Pay Items

<u>Name</u>	<u>Lane</u>	Layer	<u>Unit</u>	Unit Cost	Quantity	Total Cost
FHWA-HACP	T.L.	1	ton	\$40.00	4,645	\$185,785.60
FHWA- Liquid Asphalt	T.L.	2	ton	\$250.00	279	\$69,669.60
Milling - FHWA	T.L.	3	sq yd	\$1.50	18,069	\$27,104.00

Non Discounted Costs (One Direction)

2,559.20
0
0
0
,

Total Non Discounted Cost (One Direction)

\$282,559.20

Initial Construction -- Traffic Lane Dimensions

Layer	Material Description	Width (ft)	Thickness (in)
1	FHWA-HACP	13	4
2	FHWA- Liquid Asphalt	13	4
3	Milling - FHWA	11	5

Initial Construction -- Inner Shoulder Dimensions

			Inner	Outer
Layer	Material Description	Width (ft)	Thickness (in)	Thickness (in)

Initial Construction -- Outer Shoulder Dimensions

			Inner	Outer
Layer	Material Description	Width (ft)	Thickness (in)	Thickness (in)

DARWin Pavement Design and Analysis System

A Proprietary AASHTOWare Computer Software Product

Life Cycle Cost Module

2" overlay

Life Cycle Cost Data

Summary

Analysis Period 20 years
Project Length 2.8 mi
Discount Rate 4 %
Number of Lanes in One Direction 1

Type of Roadway Undivided

Total Costs -- Using NPV on a basis of total costs for both directions

Initial Construction Cost \$309,663
Rehabilitation Cost -

Total Cost \$309,663

Initial Construction

2" HACP overlay

Construction Year 2005
Performance Period 20 years

Cost Information -- Using NPV on a basis of total costs for both directions

Costs at Year Net Information of Construction Source (One Direction) Costs **Type** \$309,663.20 **DARWin Calculated** \$154,831.60 Construction \$0.00 **DARWin Calculated** \$0.00 Maintenance \$309,663.20 \$154,831.60 Total

Salvage Values

Salvage Year

Cost Information -- Using NPV on a basis of total costs for both directions*

2025

Initial Construction Maintenance Costs

Year Maintenance Costs Begin

2006

Annual Maintenance Costs

\$0.00 per lane mi

Annual Increase in Maintenance Costs

0 %

Calculated Non Discounted Maintenance Costs (One Direction)\$0.00 *

*Note: This value is not represented by the inputs or an error occurred in calculation.

Initial Construction Pay Items

<u>Name</u>	<u>Lane</u>	<u>Layer</u>	<u>Unit</u>	Unit Cost	Quantity	Total Cost
FHWA-HACP	T.L.	1	ton	\$40.00	2,322	\$92,892.80
FHWA- Liquid Asphalt	T.L.	2	ton	\$250.00	139	\$34,834.80
Milling - FHWA	T.L.	3	sq yd	\$1.50	18,069	\$27,104.00

Non Discounted Costs (One Direction)

Traffic Lane
Inner Shoulder
Outer Shoulder
Miscellaneous

\$154,831.60 \$0.00 \$0.00

\$0.00

Total Non Discounted Cost (One Direction)

\$154,831.60

Initial Construction -- Traffic Lane Dimensions

<u>Layer</u>	Material Description	Width (ft)	Thickness (in)
1	FHWA-HACP	13	2
2	FHWA- Liquid Asphalt	13	2
3	Milling - FHWA	11	2

Initial Construction -- Inner Shoulder Dimensions

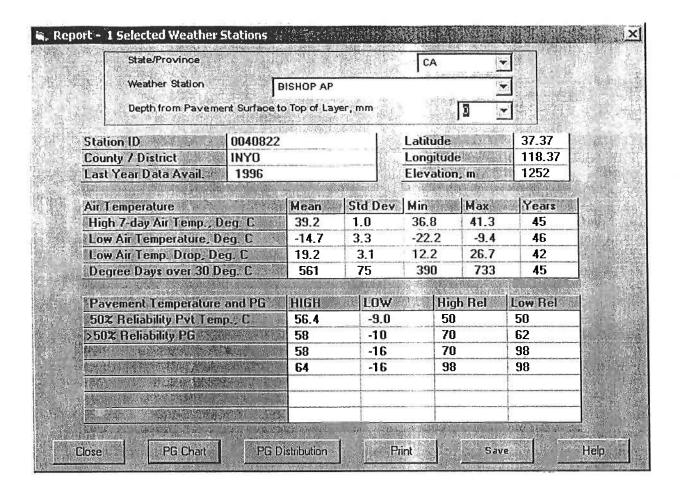
Layer Material Description Width (ft) Inner Outer

Thickness (in) Thickness (in)

Initial Construction -- Outer Shoulder Dimensions

Layer Material Description Width (ft) Inner Outer

Thickness (in) Thickness (in)



Carter Burgess

LETTER OF TRANSMITTAL

707 17th Street, Suite 2300, Denver, Colorado 80202 (303) 820-5240

Project To: Attn: Ref:	Example 2 Exampl				
Item	Qty.	Date	Description		
1	3	4/15/04	Final Pavement Report (Lake Mary Rd)		
L					
For your approval For your signature X As you requested For your review and comment Other: REMARKS: Bernardo,					
Enclosed are 3 copies of the Final version of the Pavement report. Jeanette Lostracco					
Signe Copie	7	Rick West, Dennis Ed	en, project file		
Via:	_	US Mail			